

Chemical Name	Brand Name	Supplier
Xylitol, NF	Xylisorb	Roquette
Hydroxypropyl cellulose, Food Grade Grade EF: Avg MW- 80,000 Grade GF: Avg MW- 370,000 Grade MF: Avg MW- 850,000 Grade HF: Avg MW- 1,150,000	Klucel	Aqualon
Glycerol Monostearate, NF		Spectrum Chem.
Croscarmellose Sodium, NF	AcDiSol®	FMC
Copovidone, Ph Eur	Kollidon® VA 64	BASF
Erythritol, Food Grade	C*Eridex 16955	Cerestar
Glycerin, USP		Spectrum Chem.
Sodium Starch Glycolate, NF	Explotab®	Mendell
Talc, USP		Spectrum Chem.
Sorbitol, NF	Neosorb®	Roquette
Polyethylene Oxide Grade WSR-N80, Avg. MW-200,000	POLYOX®	Dow

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Crospovidone, NF Grade XL-10	Polyplasdone®	ISP
Instantly Soluble Gelatin Type B, MW-3000-9000	Gelita®	Kind & Knox
Methacrylic Acid Copolymer, Type C, USP/NF	Eudragit® L100- 55	Rohm Pharma
Lactitol. Monohydrate, USP	Lacty® M	Purac
Alginic Acid		Spectrum Chem.
Sodium Bicarbonate, USP		Baker
Citric Acid, Monohydrate		Sigma
Calcium Carbonate, Light Powder USP		Spectrum Chem.
□-Carrageenan Type GP-109NF	Vascarin®	FMC
Magnesium aluminum silicate, Type IB, USP- NF	VeeGum® F	R.T. Vanderbilt
Polyethylene glycol, NF Type E4500 Type E8000	Polyglycol	Dow
Aspartame, NF		Spectrum Chem.

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Spearmint Concentrate		International Flavors & Fragrances
Maltodextrin Maltrin M100, DE 10 Maltrin M150, DE 15	Maltrin®	Grain Processing Corp
Microcrystalline cellulose	Emcocel® 90 M	Mendell
Instantly Soluble Starch	PureCote® 3793	Grain Processing Corp
Pregelatinized starch NF	Starch 1500	Colorcon
Low-substituted hydroxypropyl cellulose	LHPC (LH-11)	Shin Etsu

The extrudability of the mixture and its transformation into pellets is important to the success of the infection molding process. Accordingly, the

5 extrusion process will now be described by reference to a series of examples that are merely illustrative and are not to be construed as a limitation of the scope of the invention. All temperatures are given in degrees Celsius, all solvents are of the highest available

10 purity, and all reactions run under pharmaceutical GMP standards of GLP standards unless otherwise indicated.

In each example, pellets were formed by extrusion of a polymer. The base polymer, binder and other major